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PS2F N25

**Installation and Operation Manual**  
**THERMAL STORES**  
**PS2F 3000 N25, PS2F 4000 N25, PS2F 5000 N25**

**EN**

**PS2F N25**

# CONTENTS

<b>1 Description</b> .....	<b>3</b>
1.1 Models .....	3
1.2 Tank protection .....	3
1.3 Thermal insulation .....	3
1.4 Connection points on the tank .....	3
1.5 Packaging .....	3
<b>2 General Information</b> .....	<b>3</b>
<b>3 Technical Data and Dimensions</b> .....	<b>4</b>
<b>4 Operation</b> .....	<b>5</b>
<b>5 Typical Layout Example with Thermal Store</b> .....	<b>5</b>
<b>6 Installation and Commissioning</b> .....	<b>6</b>
6.1 Connection to heat sources .....	6
6.2 Connection to a solar thermal system .....	6
6.3 El. heating element installation .....	6
6.4 Commissioning .....	6
<b>7 Installing Insulation on the Tank</b> .....	<b>6</b>
<b>8 Maintenance</b> .....	<b>8</b>
<b>9 Disposal</b> .....	<b>8</b>
<b>10 Warranty</b> .....	<b>8</b>

## 1 - Description

PS2F N25 Thermal Stores are intended for storing and subsequent distribution of thermal energy from solid-fuel fired boilers, heat pumps, solar collectors, electric boilers etc. This thermal store shall be always connected to a sealed heating circuit with forced circulation. Thermal stores are fitted with two flanges; each can be fitted with a suitably sized tube heat exchanger depending on the selected application and required output. Mating flanges for heat exchangers with either G 1" or G ¾" connections are supplied with PS2F N25 thermal stores. When no heat exchanger is installed, a blind flange shall be used.

These heat exchangers are made of finned copper tubes that feature larger surface area and better heat transfer. The lower heat exchanger usually connects to a solar thermal system and the upper one is used for DHW heating (continuous) which limits significantly the risk of Legionella bacteria formation. The tanks are also fitted with nine G 2,5" connections to connect heat sources and heating system, four G ½" ones for sensor sheaths and one G ½" connection for a safety valve. EI. heating elements can be installed into the 2,5" connections using a reducing piece.

### 1.1 - Models

Three models of 3027, 3996 and 4994 l capacity.

### 1.2 - Tank protection

The inner surface has no finish, no anticorrosion protection, the outer surface is lacquered in gray.

### 1.3 - Thermal insulation

Thermal insulation is available as a separate item. For easier handling, the insulation shall not be fitted on the tank until it reaches its definite place of installation. The insulation is made of fleece, 100 mm thick, with a hard polystyrene surface. It is closed by a quick lock.

### 1.4 - Connection points on the tank

2 flanges with 210 mm inner diam.

8 side connections in a 90° sector, G 2,5" F thread

1 top connection, G 2,5" F thread

4 side connections for sensor sheaths, G ½" F thread

1 side connection for a 3 bar safety valve, G ½" F thread

### 1.5 - Packaging

Tanks are delivered standing, each screwed to its pallet, packed in bubble wrap.

Included in the package are gaskets and bolts for the flange.

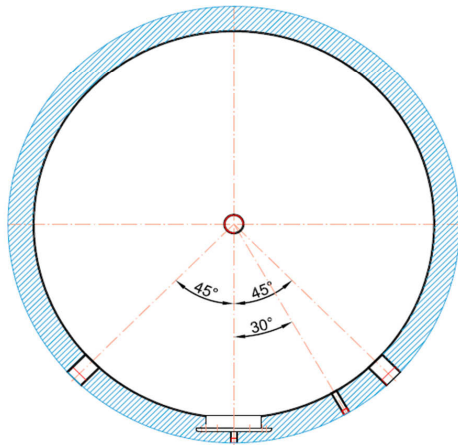
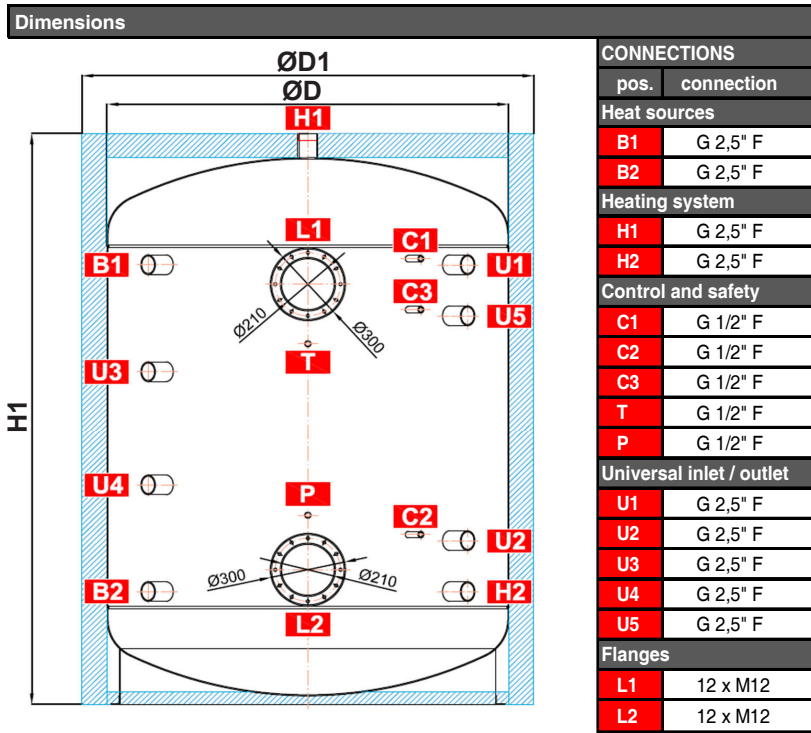
## 2 - General Information

This Owners Manual is an integral and important part of the product and must be handed over to the User. Read carefully the instructions in this Manual as they contain important information concerning safety, installation, operation and maintenance. Keep this Manual for later reference. The appliance shall be installed by a qualified person according to valid rules and Manufacturer's Instructions.

This appliance is designed to accumulate thermal energy of heating water and distribute it subsequently. It shall be connected to a heating system and heat sources. The equipment is suitable also for continuous water heating. In such a case, the customer needs to buy a suitably sized heat exchanger (available as accessory) and have it installed into the upper flange.

**Using the thermal store for other purposes than above described (e.g. as a DHW tank) is forbidden and the manufacturer accepts no responsibility for damage caused by improper or wrong use.**

### 3 - Technical Data and Dimensions



Tank code: ..... **a**  
 Insulation code: ..... **b**  
 Total fluid volume in tank: ..... **c**  
 Max. working temperature in tank: ..... **95 °C**  
 Max. working pressure in tank PS2F 3000 N25 + PS2F 5000 N25: **3 bar**  
 Empty weight: ..... **d**  
 Tipping height without insulation: ..... **V1**

Type - model		PS2F 3000 N25	PS2F 4000 N25	PS2F 5000 N25
Tank code	<b>a</b>	14460	14463	14466
Insulation code	<b>b</b>	19359	19356	19360
Total fluid volume in tank [l]	<b>c</b>	3027	3996	4994
Empty weight [kg]	<b>d</b>	315	429	491
Tipping height without insulation [mm]	<b>V1</b>	2189	2490	2970
Dimensions [mm]	<b>ØD1</b>	1700	1800	1800
	<b>ØD</b>	1500	1600	1600
	<b>B1</b>	1545	1815	2315
	<b>B2</b>	445	465	465
	<b>H1</b>	2065	2355	2855
	<b>H2</b>	445	465	465
	<b>C1</b>	1570	1840	2340
	<b>C2</b>	715	780	925
	<b>C3</b>	1265	1490	1855
	<b>T</b>	1370	1630	2030
	<b>P</b>	670	700	800
	<b>U1</b>	1545	1815	2315
	<b>U2</b>	645	675	775
	<b>U3</b>	1185	1375	1705
	<b>U4</b>	805	905	1075
	<b>U5</b>	1345	1605	2005
	<b>L1</b>	1465	1735	2235
	<b>L2</b>	535	555	555

## 4 - Operation

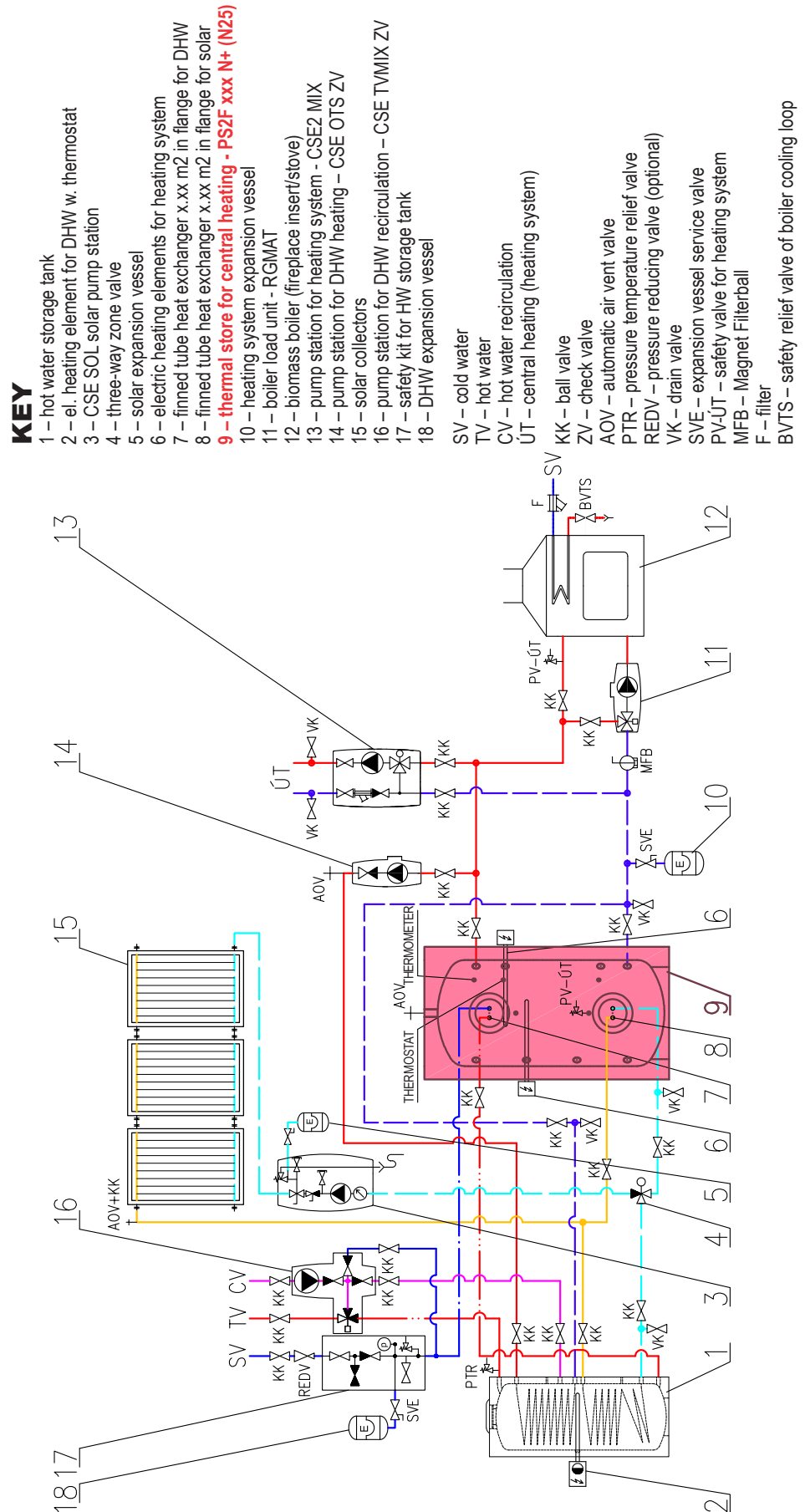
In the thermal store, heating water is heated up from several heat sources like various types of hot-water boilers, renewable energy sources (heat pumps, solar collectors), or electric heating elements.

The thermal store shall be connected to a heat source through G 2,5" connecting fittings. Should it be connected to a solar thermal system, too, this shall be done through a suitably sized heat exchanger installed into the lower flange.

## 5 - Typical Layout Example with Thermal Store

### Example

Solar collectors, el. heating elements and biomass-fired boiler.



## 6 - Installation and Commissioning

Installation shall meet valid rules and may be done by qualified staff only.

**Defects caused by improper installation, use or handling are not covered by warranty.**

After the tank is installed and connected to an existing heating system, it is recommended to clean the entire heating system using a suitable cleaning agent, e.g. BP 400.

Anti-corrosion protective liquid should be also used, e.g. BP 100 Plus..

### 6.1 - Connection to heat sources

Place the tank on the floor, as close to your heat source as possible. Mount the insulation, cf. Installing Insulation on the Tank. Connect the heating system according to the recommended connection layout - see Chap. 5. Install a drain valve at the lowest point of the tank. Install an air vent valve at the highest point of the system. Install a safety valve in the "P" connection. There must be no shut-off valve between the tank and the safety valve. Insulate all the connecting piping.

### 6.2 - Connection to a solar thermal system

This tank is suitable for use with a solar thermal system. In such a case a suitably sized heat exchanger shall be installed into the lower flange. Insulate meticulously all the piping between the tank and the solar thermal system.

### 6.3 - El. heating element installation

The tank may be fitted with electric heating elements up to 12kW output depending on the volume of the thermal store - see the table of max. output of heating elements in hot water tanks and thermal stores in the Catalogue. They can be power-supplied either directly (elements with built-in thermostat) or via a controller for the entire heating system.

**All electric heating elements shall be protected by a safety thermostat.**

Electric heating elements shall be installed by an authorized person only.

### 6.4 - Commissioning

Ground the tank before commissioning.

The tank shall be filled up together with the heating system, respecting valid standards and rules. In order to minimize corrosion, special additives for heating systems should be used. The quality of heating water depends on the quality of filling water at commissioning, on the top-up water and on the frequency of topping up. This has a strong influence on the lifetime of heating systems. Poor quality of heating water may cause problems like corrosion or incrustation, esp. on heat transfer surfaces.

**Table of limit values for total dissolved solids in hot water**

Description	pH	Total dissolved solids (TDS)	Ca	Chlorides	Mg	Na	Fe
Max. value	6.5 - 9.5	600 mg/l	40 mg/l	100 mg/l	20 mg/l	200 mg/l	0.2 mg/l

Fill the heating circuits with the appropriate fluids and air-bleed the entire system. Check all connections for leaks and verify the system pressure. Set the heating controller in compliance with the documentation and manufacturer's recommendations. Check regularly proper function of all control and adjustment elements.

## 7 - Installing Insulation on the Tank

### Product description

Fleece insulation with a hard polystyrene surface, closed by a quick lock.

### Warning

Insulation installation shall be done in two or three persons, depending on its size. The fleece insulation **must not be installed at temperatures below 20 °C**. If this cannot be avoided, the insulation shall be pre-warmed in another room to at least 20 °C. It is impossible to install insulation of lower temperature, there is a risk of damage.

Do not use any tools for installation.

Keep away from open fire.

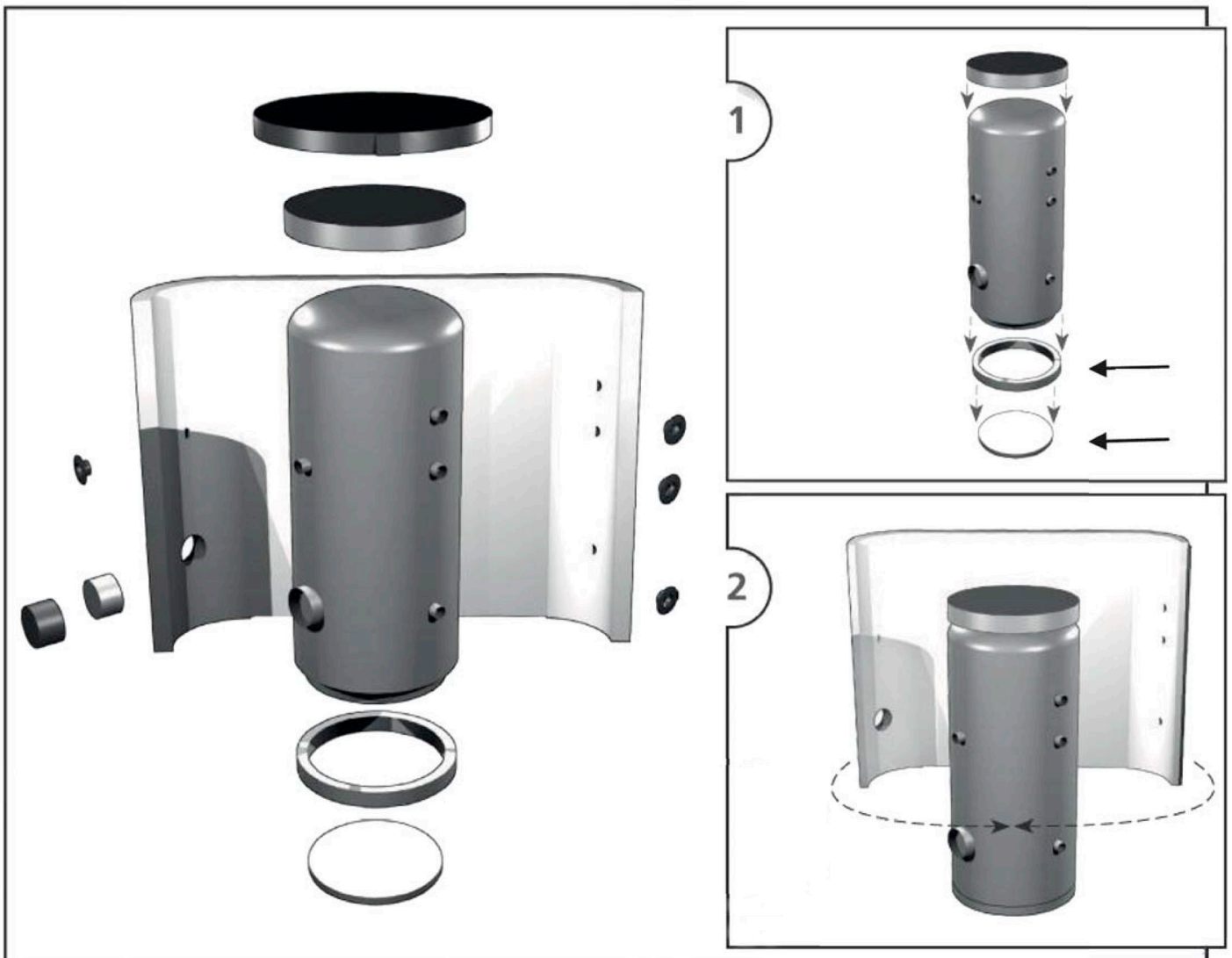
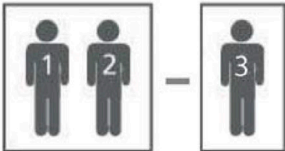
## Installing Insulation

1. Put the bottom insulation under the tank and place the tank following installation instructions.
2. Wrap the insulation around the tank carefully. Check that the insulation adheres to its body perfectly. This can be reached by rubbing and patting the insulation by hand from its center evenly in both directions until the insulation adheres to the tank's surface completely and no bubbles are left.
3. Use the holes for sleeves as a rest during the insulation installation.
4. At least one person presses the insulation to the tank, pulling both ends together. The other person closes the quick lock from the side.
5. Put on the upper insulation and cover.
6. Push on the covering plastic rosettes depending on the size of sleeves, or put on the flange plug(s) with insulation.
7. Finish the tank installation in compliance with the respective instructions and valid standards and rules.

## Warranty on insulation

The insulation is covered by a 24-month warranty. This period starts the next day after the insulation is sold.

- Warranty shall become null and void if:
  - the procedure described in the Installation Manual was not respected,
  - the product was used for other purposes than intended.
- Warranty does not cover:
  - usual wear and tear,
  - damage caused by fire, water, electricity or a natural disaster,
  - defects caused by failure to use the product in compliance with its intended purpose, by improper use and insufficient maintenance,
  - defects caused by mechanical damage to the product,
  - defects caused by tampering or incompetent repair.



## **8 - Maintenance**

If the tank is fitted with a heating element, disconnect it from the mains first. Clean the exterior of the tank with a soft cloth and a mild detergent. Never use abrasive cleaners or solvents. Check all connections for leaks.

## **9 - Disposal**

Packaging shall be disposed of in compliance with the valid rules. When the product reaches the end of its life, it shall not be disposed of as household waste. It shall be dropped off at a Local Waste Recycling Center. Insulation shall be recycled as plastic and the steel vessel as scrap iron.

## **10 - Warranty**

This product is covered by warranty under the conditions listed in this Manual and in compliance with the Warranty Certificate. A Warranty Certificate is an integral part of this thermal store scope of supply.